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Electrical and electrochemical studies of nanocrystalline mesoporous MgFe₂O₄ as anode material for lithium battery applications



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ABSTRACT

Nanocrystalline mesoporous spinel magnesium ferrite (MgFe₂O₄) particles with high surface area were prepared by urea assisted modified citrate combustion process. The prepared sample was characterized by X-ray diffraction (XRD), Fourier transform infrared (FTIR) spectroscopy, Raman spectroscopy, fieldemission scanning electron microscope (FE-SEM), BET surface area analyzer and impedance spectroscopy techniques. XRD results confirmed the formation of a single phase of nanocrystalline spinel magnesium ferrite sample. FTIR and Raman spectroscopy (FTIR) results confirmed the structural co-ordination of the magnesium ferrite sample. The spherical shape morphology of the prepared magnesium ferrite particles was confirmed from the FE-SEM images. Specific surface area and porosity of the MgFe₂O₄ sample were obtained from N₂ adsorption-desorption isotherms results. The D.C. and A.C. electrical conductivities of the MgFe₂O₄ sample as a function of temperature and frequency were investigated by analyzing the measured impedance data. The activation energy for the migration of the carriers in the MgFe₂O₄ sample was found to be 0.607 eV. The dielectric studies revealed that the dielectric constant of the mesoporous MgFe₂O₄ sample increases with increase in temperature. Further, lithium battery was fabricated using the developed nanocrystalline mesoporous spinel MgFe₂O₄ as anode material and investigated its electrochemical performance. The charge-discharge studies revealed that the fabricated lithium battery using the developed nanocrystalline mesoporous MgFe₂O₄ as anode exhibited high capacity and good cycleability in the voltage range 0.005-3 V. The results show that the developed nanocrystalline mesoporous spinel magnesium ferrite could be a better anode material for lithium battery applications.

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1. Introduction

Spinel ferrites with general formula MFe₂O₄ (M=Co⁺², Mg⁺², Cu⁺², etc.) are in great interest owing to their wide range of applications, such as electric, magnetic, adsorption, sensors, bio sensors, energy storage devices, magnetic storage devices, optics, drug delivery, etc. [1–8]. Among them, magnesium ferrite (MgFe₂O₄) has cubic spinel structure along with partially inverse spinel structure, which is due to the occupation of the fraction of Fe⁺³ ions in the octahedral sites [9]. Also, MgFe₂O₄ is a soft magnet having n-type semiconducting property with a band gap of ~2.0 eV [10]. The chemical formula for spinel MgFe₂O₄ can be written as (Mg_{1-x}Fe_x)A (Mg_xFe_{2-x})B, where, A and B represent the tetrahedral and octahedral vacant sites, respectively, and 'x' is the inversion parameter, which reflects the fraction of iron cations

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http://dx.doi.org/10.1016/j.ceramint.2016.07.168 0272-8842/© 2016 Published by Elsevier Ltd and Techna Group S.r.l. occupying the tetrahedral sites of ferrite structure [11]. Additionally, magnesium ferrite is environmentally friendly, non toxic and cost effective [12]. The electrical and dielectric properties of spinel ferrites can be tuned by varying their structure, surface area, porosity, shape, size, and dimensions through various preparative methods [13,14]. Recently, magnesium ferrite nanoparticles were found to show better properties compared to the bulk. Different synthesis methods, such as hydrothermal, sol-gel, co-precipitation, combustion, etc., have been used to prepare magnesium ferrite nanoparticles in various sizes, shapes and morphologies [7,15–17]. Among them, combustion is found to be simple, cost effective and low temperature synthesis process to obtain good homogeneity of the end product [17]. The key parameter in combustion synthesis is the control of the fuel to oxidant ratio, which favors the constituents to form high degree of pure end product [7,15–17]. Sivakumar et al. prepared MgFe₂O₄ nanoparticles through the ceramic method followed by high energy ball milling and studied the effect of grain size on electrical and magnetic properties at different frequencies and temperatures

[18]. Doroftei et al. group synthesized Mo and Sn substituted MgFe₂O₄ nanoparticles through self-combustion method and studied the effect of Mo and Sn substitution on humidity sensitivity of MgFe₂O₄ nanoparticles [19]. As reported by Santi et al. group, the MgFe₂O₄ nanofibers prepared by electrospinning method exhibited a magnetic moment of 17.0, 20.7, 25.7 and 31.1 emu/g at 10 KOe, respectively, for the samples obtained at 500, 600, 700 and 800 °C [6]. Ghelev et al. prepared MgFe₂O₄ particles through auto-combustion method and reported structural and magnetic properties of MgFe₂O₄ sample [20]. Recent reports revealed that the mesoporous nanocrystalline ferrites exhibited better electrical, dielectric and electrochemical properties [21,22]. To the best of our knowledge, no reports are available on electrical, dielectric and electrochemical properties of the nanocrystalline mesoporous MgFe₂O₄ particles. Hence, in the present work, nanocrystalline mesoporous MgFe₂O₄ particles were prepared using urea assisted modified citrate combustion process. All the prepared samples were characterized using XRD, FTIR, Raman spectroscopy, FE-SEM and surface area analyzer, respectively, to confirm the formation of nanocrystalline spinel phase, structure, spherical shape morphology, and specific surface area and porosity. D.C. and A.C. electrical conductivities of the MgFe₂O₄ sample as function of temperature and frequency were investigated by analyzing the measured impedance data. Further, swagelok-type lithium battery was fabricated using the developed nanocrystalline mesoporous MgFe₂O₄ particles as anode material and its electrochemical performance was evaluated through cyclic voltammetry and charge-discharge cycles measurements.

2. Experimental

2.1. Synthesis of nanocrystalline mesoporous MgFe₂O₄ particles

The starting materials, such as ferric nitrate $(Fe(NO_3)_3 \cdot 9H_2O_1)$ Qualigence India), magnesium nitrate (Mg(NO₃)₂·6H₂O, Loba Chemical Pvt. Ltd., India), ammonia solution (Fisher Scientific), citric acid (Qualigence, India) and urea (Loba Chemical Pvt. Ltd., India) were purchased and all chemicals were used without further purification for the synthesis of mesoporous MgFe₂O₄ nanoparticles using urea assisted modified citrate combustion process. Magnesium nitrate and ferric nitrate were used as metal ion sources, citric acid and urea were used as fuel additives. Each chemical was separately dissolved in double deionized water and sonicated for 20 min for homogeneous mixing. The ratio of ferric nitrate and magnesium nitrate was maintained as 2:1. The ratio of metal ion sources, citric acid and urea were maintained at 1:1:0.5. All the metal nitrates and fuel additive solutions were mixed under continuous stirring at 60 °C. Then, 3 ml of ammonia solution was added to the above solution to vary the fuel oxidant ratio, which inturn modify the chemical reaction of the synthesis process. Stirring was continued till the formation of viscous polymeric resin gel and the resin was dried at 150 °C for 12 h to obtain foamy polymeric intermediate sample. Further, based on the thermogravimetric analysis (TG)/differential thermal analysis (DTA) results, polymeric intermediate of MgFe₂O₄ sample was calcined at 700 °C for 2 h to obtain phase pure mesoporous magnesium ferrite nanoparticles.

2.2. Measurements

Thermogravimetric (TG)/differential thermal analysis (DTA) curves of the polymeric intermediate of MgFe₂O₄ sample were recorded using thermal analyzer instrument (SETARAM TG-DTA/DSC, France), temperature ranging from 26 to 900 °C. Thermal behavior of the polymeric intermediate of MgFe₂O₄ sample was

obtained from the analysis of the TG/DTA results. Powder X-ray diffraction (XRD) patterns of the MgFe₂O₄ samples were recorded using PANalytical X'pert PRO MPD X-ray diffractometer with Cu K_α radiation, scanning of 2 θ ranges from 10 to 80°. The formation of pure crystalline phase of MgFe₂O₄ sample was confirmed from the analysis of the XRD pattern. The crystalline size of the MgFe₂O₄ nanoparticles was calculated using scherrer's formula,

$$D = \frac{0.9\lambda}{\beta\cos\theta} \tag{1}$$

where " λ " is the wavelength of X-ray radiation, " β " is the full width at half maxima (FWHM) and " θ " is the diffracted peak position. Fourier transform infrared spectroscopy (FTIR) spectrum of the MgFe₂O₄ sample was recorded in the range from 4000 to 400 cm^{-1} with 4 cm^{-1} resolution for 20 scans using 8700 Shimadzu Fourier transform infrared spectrometer. Raman spectrum of the MgFe₂O₄ sample was recorded at room temperature using Renishaw in Via Raman microscope, equipped with CCD camera and the sample was excited with 10 mW power (514 nm line radiation). The formation of the structural co-ordination of the MgFe₂O₄ sample was confirmed from the FTIR and Raman spectral results. The size and shape of the prepared MgFe₂O₄ sample were examined on field-emission scanning electron microscope (FE-SEM, Carl Zeiss, Ultra 55). The specific surface area and porosity of the MgFe₂O₄ nanoparticles were obtained from the analysis of the recorded N₂ adsorption-desorption isotherms at 77 K. In this process, first, sample was degassed at 200 °C for 2 h to remove adsorbed moisture and trapped gases from the sample and recorded N₂ adsorption-desorption isotherms at 77 K using Micrometry Gemini VI BET surface area analyzer. The prepared MgFe₂O₄ sample powder was well grinded and pressed into the form of pellet of 10 mm diameter and 2-3 mm thickness by applying 3-4 tones of hydraulic pressure. To ensure better electrical contact with the electrodes, silver paste was applied on both surfaces of the pellet and platinum wires were used as electrodes. The pellet was kept between the platinum electrodes and measured the impedance data at different temperature starting from RT (Room temperature) to 573 K in steps of 25 K at wide range of frequencies using "NOVOCONTRAL IMPEDANCE ANALYZER". The DC & AC electrical conductivities and dielectric properties of the MgFe₂O₄ sample were studied by analyzing the measured impedance data at different temperatures using "winfit" software. The DC conductivity of the prepared MgFe₂O₄ sample was calculated using the following formula.

$$\sigma = \frac{t}{(R^*A)} Scm^{-1} \tag{2}$$

where "t" is the thickness of the pellet, "R" is the bulk resistance of the sample and "A" is the area of the pellet. The temperature dependent conductivity of the prepared MgFe₂O₄ sample is fitted to the following Arrhenius equation.

$$\sigma(T) = \frac{\sigma_0}{T} \exp\left(\frac{-Ea}{KT}\right) \tag{3}$$

where σ_0 is the pre-exponential factor, "K" is the Boltzmann constant, "T" is the temperature in kelvin and "E_a" is the activation energy of the sample. The dielectric constant (ϵ '), dielectric loss tangent (tan δ) and AC conductivity ($\sigma_{a.c.}$) of the sample were evaluated using the measured impedance data and dimensions of the sample pellet.

$$\varepsilon = \frac{Cd}{A\varepsilon_0} \tag{4}$$

where ε is the dielectric constant of the material, ε_0 is the dielectric constant of the free space, "C" is the capacitance of the

sample, d is the thickness of the sample pellet, and "A" is the area of the pellet. ε' and ε'' are the real and imaginary parts of the dielectric constant (ε). The dielectric constant (ε'), dielectric loss (ε'') and dielectric loss tangent (tan δ) of the sample can be expressed by the following equations.

$$\varepsilon' = \frac{t}{wRA} \left[\frac{Z''}{Z'^2 + Z''^2} \right]$$
(5)

$$\varepsilon'' = \frac{t}{wRA} \left[\frac{Z'}{Z'^2 + Z''^2} \right] \tag{6}$$

$$\tan \delta = \frac{\varepsilon''}{\varepsilon'} \tag{7}$$

where, ϵ' is the dielectric constant and ϵ'' is the dielectric loss. A.C conductivity $(\sigma_{a.c.})$ of the sample was calculated by following relation,

$$\sigma_{a.c.} = \omega \varepsilon' \varepsilon'' \tan \delta \tag{8}$$

where ' ω ' is the angular frequency.

2.3. Electrochemical measurements

For electrochemical studies, composite anode was prepared by mixing 70% of active material (MgFe₂O₄ powder), 20% of carbon block and 10% of alginate binder in N-methyl 2 pyrrolidinone solvent. The composite MgFe₂O₄ slurry was uniformly coated on a copper foil of thickness $12 \,\mu m$ using doctor blade and dried in a hot air oven at 120 °C for 12 h. The dried copper foil was cut (10 mm diameter) and pressed under 1 tone pressure for 30 s using hydraulic press. The 12 mm diameter size of metallic lithium foil was cut and used as counter electrode material. Then, 1 mol of LiPF₆ dissolved in a 1:1 volume ratio of ethylene carbonate & dimethyl carbonate (EC:DMC 1:1 V/V) solution was used as an electrolyte. Celgard-2400 (poly propylene) film was used as a separator (14 mm diameter). Swagelok cell type lithium ion battery was fabricated using the above mentioned electrodes, electrolyte and separator materials in an argon filled glove box. The cyclic voltammetry (CV) curves of the cell were recorded in the potential range 0.0–3 V, at a scan rate of 0.1 mV S⁻¹, on Bio-Logic instrument. The charge/discharge measurements of the fabricated swagelok cell type lithium battery were made at a current density of 300 mA/g, on BITRODE (U.S.A) battery cycle tester (BCT).

3. Results and discussion

3.1. TG/DTA

Fig. 1 shows the TG/DTA curves of the polymeric intermediate of MgFe₂O₄ sample prepared using the urea assisted modified citrate combustion process. From Fig. 1, in the TGA curve, 12% weight loss is observed between 26 °C and 110 °C, which may be due to the evaporation of adsorbed moisture and the corresponding endothermic peak is observed in the DTA curve. High percentage, upto 41% of weight loss is observed in the temperature range 180– 220 °C and the corresponding exothermic peak is observed in the DTA curve. This may be due to the simultaneous combustion reaction as well as evaporation of organic residues and ammonium nitrate. As observed from TGA curve, 7% weight loss is observed between 215 °C and 398 °C, which may be due to the decomposition of nitrates from different metal ion sources and the corresponding two broad exothermic peaks are also observed in the

Fig. 1. TG/DTA curves of polymeric intermediate of $MgFe_2O_4$ sample.

DTA curve [23]. Above 550 °C, TGA curve shows no more weight loss and remains 2.52% of weight, which may be due to the formation of the MgFe₂O₄ sample and it is further confirms from the XRD results.

3.2. XRD

Fig. 2 shows the XRD pattern of MgFe₂O₄ sample obtained at 700 °C along with the JCPDS data. From Fig. 2, the observed diffraction peaks at 2 θ of ~18.33, 30.34, 35.6, 37.36, 43.28, 53.68, 57.24, 62.87, 71.08, 74.21 and 78.97 are compared with the standard JCPDS (01-073-2410) data file of MgFe₂O₄ and indexed to (111), (220), (311), (222), (400), (422), (440), (511), (620), (533) and (444) respectively. Hence the observed indexed XRD peaks confirm the formation of pure crystalline cubic spinel phase of the magnesium ferrite sample [24]. The crystallite size of the MgFe₂O₄ sample is calculated using XRD data and the Scherrer's formula and it is found to be 29.98 nm. Hence, XRD results confirmed the formation of pure nanocrystalline cubic spinel phase of the magnesium ferrite sample.

3.3. FTIR



Fig. 2. XRD pattern of MgFe₂O₄ sample obtained at 700 °C.

FTIR spectrum of nanocrystalline mesoporous $MgFe_2O_4$ sample obtained at 700 °C is shown in Fig. 3. From Fig. 3, the observed broad IR band at 3444 cm⁻¹ is attributed to the stretching





Fig. 3. FTIR spectrum of MgFe₂O₄sample obtained at 700 °C.

vibration of structural OH groups and the IR band observed at 1630 cm⁻¹ is attributed to the bending vibration of structural OH groups. The IR peaks observed at \sim 574 cm⁻¹ and \sim 409 cm⁻¹ correspond to the stretching vibrations of oxygen atoms and iron cations at tetrahedral and octahedral sites, respectively. Hence, the FTIR results confirmed the formation of MgFe₂O₄ structure [25].

3.4. Raman spectroscopy

Fig. 4 shows the Raman spectrum of magnesium ferrite sample obtained at 700 °C. The observed Raman spectrum was deconvoluted using the "fit yk" software and obtained clear Raman bands. From Fig. 4, the deconvoluted Raman spectrum of MgFe₂O₄ sample exhibited bands at 216 cm⁻¹, 329 cm⁻¹, 386 cm⁻¹, 476 cm⁻¹, 644 cm⁻¹ and 705 cm⁻¹. The observed Raman bands are assigned based on the structure of the magnesium ferrite. According to the White and De Angelis, spinel ferrites exhibit five – active Raman modes, such as one A_{1g}, one Eg and three T_{2g} modes [26]. From Fig. 4, the observed Raman bands at 216 cm⁻¹, 386 cm⁻¹ and 476 cm⁻¹ are attributed to three T_{2g} modes. Raman peaks observed at 329 cm⁻¹ and 705 cm⁻¹ are assigned to E_g and A_g



Fig. 4. Raman spectrum of MgFe₂O₄ sample obtained at 700 °C.



Fig. 5. SEM micrographs of nanocrystalline MgFe₂O₄ sample.

modes, respectively. The additional Raman band observed at 644 cm⁻¹ corresponds to the order – disorder effects of two metal ions over octahedral and tetrahedral sites in magnesium ferrite [27]. Hence, Raman results confirmed the formation of spinel structured magnesium ferrite.

3.5. FE-SEM

Fig. 5 shows the FE-SEM micrographs of MgFe₂O₄ sample at different magnifications. From Fig. 5, the FE-SEM images show the formation of agglomerated spherical particles and the average particle size is found to be less than \sim 40 nm. Hence, FE-SEM results confirmed that the prepared MgFe₂O₄ particles using the urea assisted modified citrate combustion process are spherical in shape with an average particle size less than \sim 40 nm.

3.6. BET surface area analysis

Fig. 6 shows the N_2 adsorption-desorption isotherm curves measured at 77 K for MgFe₂O₄ powder sample. From Fig. 6, the observed isotherm curves are compared with IUPAC standard curves and confirmed that the prepared MgFe₂O₄ sample exhibits IVth type isotherm with H₄ hysteresis loop, which confirms the formation of mesoporous structured MgFe₂O₄ sample, prepared using the urea assisted modified citrate combustion process [27]. The observed mesoporous structure of the magnesium ferrite sample may be due to the decomposition of ammonium nitrate and organic residues during the calcination process. The specific



Fig. 6. Nitrogen adsorption-desorption curves of MgFe₂O₄ sample obtained at 77 K.



Fig. 7. Pore size distribution of MgFe₂O₄ sample obtained at 700 °C.

surface area of magnesium ferrite samples was evaluated using the nitrogen physisorption data and Brunauer-Emmett-Teller (BET) method. Also, the pore size of the magnesium ferrite sample was evaluated using the nitrogen physisorption data and Barrett-Joyner-Halenda (BJH) desorption method [28]. Specific surface area, pore size and pore volume of the magnesium ferrite sample were respectively, found to be 29.4038 m²/g, 35.5330 nm and 0.269358 cm³/g. Fig. 7 shows the pore size distribution of the magnesium ferrite sample. The XRD, Raman, SEM and BET surface area results confirmed the formation of nanocrystalline spinel structured mesoporous magnesium ferrite (MgFe₂O₄), synthesized using the urea assisted modified citrate combustion process.

3.7. Impedance and conductivity

Fig. 8 (a and b) show the impedance (real Z' vs. imaginary Z'') plots obtained from RT to 573 K of the nanocrystalline spinel structured mesoporous MgFe₂O₄ sample. The inset Fig. 8(a) shows the expanded impedance (real Z' vs. imaginary Z") plot, deconoluted with grain interior and grain boundary resistance obtained at RT. From Fig. 8, different shapes of points are the measured impedance data and the continuous lines are fitted impedance data of mesoporous MgFe₂O₄ sample. Also, each impedance plot exhibits two semicircles of arcs at all measured temperatures (shown in inset of Fig. 8(a) for RT). The observed first semicircle of the arc at high frequency side is attributed to the grain interior property of the sample and the second semicircle of the arc at low frequency side is attributed to the grain boundary property of the sample. The measured impedance data was fitted and analyzed using "win fit" software. The grain interior (bulk) resistance, grain boundary resistance and their electrical behavior in terms of an equivalent circuit were evaluated by analyzing the measured impedance data using "winfit" software. The high frequency semicircle of the arc arises due to the parallel combination of bulk resistance (R_b) and bulk capacitance (C_b) of the MgFe₂O₄ sample. The low frequency semicircle of the arc arises due to the parallel combination of grain boundary resistance (R_{gb}) and grain boundary capacitance (C_{gb}) of the MgFe₂O₄ sample. The total conductivity of the MgFe₂O₄ sample was calculated using the pellet dimension, resistance value and the conductivity Eq. (2). Fig. 9 shows the temperature dependence of the conductivity (log σT vs. 1000/T) of MgFe₂O₄ sample and it was fitted to Arrhenius Eq. (3). From Fig. 9, the conductivity decreases with temperature up to 373 K, labeled as region 1 and starts increases linearly with temperature up to 573 K, labeled as region 2. The decreased conductivity with temperature in the region 1 may due to the removal of the absorbed moisture of the sample, which is confirmed from the IR and TG-DTA results. Hence, the observed higher conductivity $(1.325 \times 10^{-7} \text{ S cm}^{-1})$ at RT is may be due to the protons from the absorbed moisture and



Fig. 8. (a) Impedance spectra obtained at different temperatures (RT – 423 K) of MgFe₂O₄ sample: inset shows the grain interior, grain boundary and total resistance of MgFe₂O₄ sample obtained at RT. (b) Impedance spectra obtained at different temperatures (448–573 K) of MgFe₂O₄ sample.



Fig. 9. Log ($\sigma T)$ verses 1000/T (K $^{-1})$ plot of nanocrystalline mesoporous MgFe_2O_4 sample.

electrons from the MgFe₂O₄ sample. The linear increase of conductivity with temperature in the region-2 is may be due to the thermal activation of hopping of electrons between Fe⁺³ and Fe⁺² ions in the octahedral sites (B sites) of spinel MgFe₂O₄ structure. The Activation energy (E_a) required for the migration of the carriers was evaluated from the slope of the log (σ T) vs. 1000/T plot of the MgFe₂O₄ sample and it is found to be 0.607 eV. The evaluated grain interior, grain boundary and the total electrical conductivities of MgFe₂O₄ sample are given in Table 1.

3.8. A.C. conductivity

Fig. 10 shows the $\log (\sigma_{ac})$ vs. $\log (\omega)$ plots of the MgFe₂O₄ sample obtained at different temperatures (RT to 573 K, in steps of 25 K). From Fig. 10, the $\log (\sigma_{ac})$ vs. $\log (\omega)$ plots showed two different regions of conductivity, low frequency plateau region and high frequency dispersion region. Also, an extrapolation of low frequency plateau region towards the Y-axis gives the dc conductivity (σ_{dc}) of the sample, which is equal to the total or bulk conductivity evaluated from the analysis of the measured impedance data. From Fig. 10, the frequency plateau region to high frequency dispersion region is called hopping frequency (ω_p). The conductivity mechanism in ferrites is due to the hopping of electrons between Fe⁺³ and Fe⁺² ions in the octahedral sites (B sites) of spinel ferrite structure. An increase in frequency of the applied



Fig. 10. a.c. conductivity versus $\log \omega$ plots obtained at different temperature (RT to 573K) of nanocrystalline mesoporous MgFe₂O₄ sample.

field increases the hopping frequency of electrons, which may increase the mobility of charge carriers. Hence, an observed increase in conductivity with frequency may be due to the enhancement of mobility of the charge carries in the ferrite structure [29–31].

3.9. Dielectric properties

Fig. 11 shows the variation of dielectric constant (ε ') as function of frequency for MgFe₂O₄ sample, at different temperatures ranging from RT to 573 K. From Fig. 11, it is observed that the dielectric constant increases with decrease of frequency. As the frequency decreases, the charges file up at electrode-electrolyte interface, causing the increase in dielectric constant and hence, it is called interfacial polarization effect. The dielectric constant decreases with increase of frequency, which may be due to the fast hopping of electrons between Fe⁺² \leftrightarrow Fe⁺³ ions [32,33]. Fig. 12 shows the variation of dielectric loss tangent (tan δ) as function of frequency at different temperatures, ranging from RT to 573 K. From Fig. 12, it is observed that the loss tangent (tan δ) is found to be very high at low frequencies and it decreases with frequency, which may be due to the change of polarity of the charge carriers with the external field beyond certain frequency [34,35].

3.10. Electrochemical performance

3.10.1. Cyclic voltammetry (CV)

Cyclic voltammetry (CV) curves of the developed nanocrystalline mesoporous MgFe₂O₄ sample for the 1st, 2nd, 3rd and 4th

Table1

Temperature, grain interior	conductivity, grain	boundary conductivity	and total con	nductivity of	MgFe ₂ O ₄ sam	iple
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S.No.	Temperature (K)	Grain interior conductivity (S cm^{-1})	Grain boundary conductivity (S $\rm cm^{-1}$)	Total conductivity (S cm^{-1})
1	RT	2.33×10^{-7}	3.093×10^{-7}	1.328×10^{-7}
2	323	1.847×10^{-9}	2.382×10^{-9}	1.041 × 10 ⁻⁹
3	348	1.076×10^{-9}	1.31 × 10 ⁻⁹	5.9×10^{-10}
4	373	1.214×10^{-9}	1.357×10^{-9}	6.407×10^{-10}
5	398	2.512×10^{-9}	2.635×10^{-9}	1.287×10^{-9}
6	423	6.62×10^{-8}	5.333×10^{-8}	2.954×10^{-9}
7	448	2.629×10^{-8}	9.668×10^{-8}	7.069×10^{-9}
8	473	2.362×10^{-8}	1.056×10^{-7}	1.931 × 10 ⁻⁸
9	498	4.146×10^{-8}	1.685×10^{-7}	3.327×10^{-8}
10	523	8.65×10^{-8}	6.091×10^{-7}	8.493×10^{-8}
11	548	1.786×10^{-7}	7.109×10^{-7}	1.427×10^{-7}
12	573	4.165×10^{-7}	6.426×10^{-7}	2.53×10^{-7}



Fig. 11. Dielectric permittivity versus $\log \omega$ plots obtain at different temperature (RT to 573 K) for the nanocrystalline mesoporous MgFe₂O₄ sample.



Fig. 12. Dielectric tangent loss (tan δ) versus log ω plots obtained at different temperature (RT to 573 K) for the nanocrystalline mesoporous MgFe₂O₄ sample.



Fig. 13. Cyclic voltammogram of current versus potential curves for the 1st, 2nd, 3rd and 4th cycles at scan rate of 0.01 mV of lithium battery made up of nano-crystalline mesoporous $MgFe_2O_4$ sample.

cycles, at a scan rate of 0.1 mV s^{-1} , are shown in Fig. 13. From Fig. 13, for the first cycle, two cathodic peaks are observed; one at 0.18 V and other at 0.69 V. In the subsequent 2nd, 3rd and 4th



Fig. 14. Charge/Discharge plots obtained for the 1st, 2nd, 5th, 7th and 10th cycles between the voltage range of 0.005-3 V of lithium battery made up of nanocrystalline mesoporous MgFe₂O₄ sample.

cycles, the first peak observed at 0.18 V was disappeared and the material exhibited only one cathodic peak. The observed first spiky cathodic peak at 0.18 V is attributed to the formation of the solid electrolyte interface (SEI) layer at electrode-electrolyte interface [36]. The observed second cathodic peak at 0.69 V is due to the reduction of Fe^{+3} to Fe^{0} and Mg^{+2} to Mg^{0} of their metallic states. As shown in Fig. 13, mesoporous $MgFe_2O_4$ sample exhibits one anodic peak at 1.55 V for the 1st cycle, which may be attributed to the oxidation of metals: Fe^{0} to Fe^{+3} and Mg^{0} to Mg^{+2} . The observed decrease in peak intensities and integrated area, from first cycle to subsequent cycles, are attributed to the loss of capacity retention of the material during charge–discharge processes and it is discussed in section 3.10.2 [4,36].

3.10.2. Charge-discharge cycles

Fig. 14 shows the charge-discharge curves of the lithium ion battery fabricated using the newly developed nanocrystalline mesoporous MgFe₂O₄ sample as an anode material, in the voltage range 0.005-3 V, at a current density of 300 mA/g. The first cycle discharge capacity of mesoporous MgFe₂O₄ sample is found to be 1366.6 mAh/g, which is higher than its theoretical capacity (916 mAh/g). The observed high discharge capacity is may be due to the decomposition of organic electrolyte and formation of solid electrolyte interface (SEI) layer at electrode-electrolyte interface for the first cycle [12,36–38]. This is also in accordance with the observed first cathodic peak of CV results shown in Fig. 13. For the subsequent 2nd, 10th and 20th cycles, discharge capacity is respectively found to be 816.6, 516.6 and 411.1 mAh/g. The observed capacity loss for the subsequent cycles may be due to the pulverization and aggregation of MgFe₂O₄ nanoparticles [12]. After 20th cycle, the delivered discharge capacity is about 411.1 mAh/g, which is higher than the theoretical capacity of commercially used graphite (372 mAh/g). Fig. 15 shows the discharge capacity & Coulombic efficiency vs. number of cycles of nanocrystalline mesoporous MgFe₂O₄ material. The coulombic efficiency for the first cycle is 58.1% and the efficiency improved to 92.4% after first cycle. The observed high efficiency is may be due to the mesoporous nature and high surface area of the nanocrystalline $MgFe_2O_4$ [22]. After 50 cycles, the observed discharge capacity is found to be 316.6 mAh/g, which is better than the early reported values [39]. Hence, newly developed mesoporous MgFe₂O₄ anode material



Fig. 15. Discharge capacity & Columbic efficiency verses number of cycles obtained at 300 mA/g of lithium battery made up of nanocrystalline mesoporous $MgFe_2O_4$ sample.

using the urea assisted modified citrate combustion synthesis can be a better anode material for the lithium battery applications.

4. Conclusions

Spinel structured nanocrystalline mesoporous MgFe₂O₄ sample was prepared by urea assisted modified citrate combustion process. Thermal behavior of the polymeric intermediate of MgFe₂O₄ sample was obtained from the analysis of TG/DTA results. The purity of the phase and structural co-ordination of the MgFe₂O₄ sample were respectively confirmed from XRD and FTIR results. Also, the formation of agglomerated spherical particles shape and high surface area of nanocrystalline mesoporous MgFe₂O₄ sample were respectively confirmed from SEM and BET surface area results. The observed electrical and dielectric properties of spinel MgFe₂O₄ were explained based on the electron hopping mechanism between Fe^{+2} to Fe^{+3} ions in octahedral sites of the spinel magnesium ferrite. The observed electrochemical properties of the fabricated lithium battery indicate that the newly developed mesoporous spinel magnesium ferrite may be a better anode material for lithium battery applications.

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